



DAIMLER SP250/DART/MAJESTIC MAJOR 4.5 OIL FILTER ADAPTOR FITTING INSTRUCTIONS

Please read all the instructions before starting work on your car.

The kit contains:

- Large rubber seal
- Small rubber o-ring x 2
- Aluminum adaptor plate
- Bolt
- Extension nut
- Copper washer
- Cannister bolt
- Oil filter



Remove the original filter bowl, filter and retaining bolt. Remove the old seal(s) from the filter housing. Fit the large square section seal in the outer groove of the housing. Fit one of the two o-rings into the groove in the centre of the housing.

Place the other rubber o-ring in the centre of the adaptor plate - plate and o-ring should face upwards, the narrower lip of the plate will locate in the outer groove in the filter housing. Place the plate in position and insert the canister bolt and extension nut through the plate with the tube section uppermost; insert the short bolt through the hole in the filter head (using the copper washer provided) and screw the assembly together - you will need a 1"AF socket and 9/16"AF spanner or socket. Tighten but do not over-tighten.

You are now ready to fit a modern spin-on filter. We recommend a Crosland 2022, Fram PH2957 or similar high quality filter with a 3/4"UNF fitting. Change the filter at the original service intervals, always fill the filter with oil before fitting, grease the seal on the filter before fitting, and always check for oil leaks on initial start-up. Never tighten a spin-on filter with a filter removal tool.

The Flexolite oil filter adaptor can be used in conjunction with an oil cooler and oil cooler take-off plate if required. For details on these and braided stainless steel brake and clutch hoses, fuel filters and other Flexolite products contact your supplier or Flexolite direct.

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